



RHOBA SUPRA E403

(RHOBAPLEX 350 AH-W)

ARTIKEL- NO. 103020

Hot paint stripper concentrate - NMP free

APPLICATION

RHOBA SUPRA E403 is a liquid, alkaline and amine-free hot paint stripper concentrate that can be used in spray painting and dipping processes.

Caution: **RHOBA SUPRA E403** should always be diluted 1:1 with water to prevent the formation of flammable mixtures with the air!

The parts to be stripped should be cleaned of coarse dirt and oil. Work is carried out at 70°C to max. 85°C in the paint stripping system. When the system is at a standstill, two phases form in the paint stripper solution. This is completely normal and does not affect the paint stripping performance during operation.

The paint stripping time depends on the type of paint used, the paint thickness, the age of the paint and the process used and can range from a few minutes to several hours.

Once the paint stripping process is complete, the parts are rinsed in a water bath or sprayed off the surface with a water jet, possibly also using high pressure. The rinsing water must not get into the paint stripper bath.

In the case of steel and iron workpieces, subsequent passivation (e.g. **RHOBA SUPRA C303**) may be necessary to prevent rust formation.

PROPERTIES

- Removes a wide variety of paint systems, e.g. air-drying epoxy paints, polyurethane paints, acrylic paints, 1- and 2-component paint systems and in particular powder paints, high solids or PVC paints
- has proven to be excellent for stripping paint from miscoated workpieces and painting equipment
- can be used universally for paint stripping on steel and iron
- is not suitable for aluminium

TECHNICAL SPECIFICATION

Appearance	Brownish, clear liquid
Density at 20 °C	ca. 1,01 g/ml
pH-value	> 13
Boiling point	100 °C
Flash point	> 65 °C

Check material compatibility in an inconspicuous area before use. Follow the manufacturer's cleaning and care instructions! No liability can be accepted for improper use and any resulting damage.

STORAGE

Storage temperature: 5-30 °C

Shelf life: 12 months